MEGA PLASTIC PRIMER

Rev.1/26

Product Description

Mega Plastic Primer is a primer that helps improve the adhesion of paint to plastic materials such as polypropylene (PP) and polyethylene (PE) . It is easy to use and dries quickly.

Substrate preparation

Clean suface to be dry and without wax, grease, dust and foreign matters.

Mixing Ratio

Mega plastic primer will have viscosity to be suitable for spraying. So, it doesn't need dilution.

Spray gun
Gravity Feed

Set-up
Full pattern

Nozzle size
1.2 - 1.4 mm. (Please refer to spray gun manufacturer)

Spray pressure
1.5 - 2.0 Bar

Number of spray coats
Recommended apply 2-3 coats
- Film thickness 10 to 15 Microns

Flash-off time
Between coat : 3 - 5 mins

Drying time

Drying time	Air dry (30 ^{o}C)	Air dry (60 ^{o}C)
Dry to recoat	30 mins	15 mins

Handling and Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition.

Shelf life

- 48 months at <40 ^{0}C

Safety and Disposal

- Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.
- For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Safety Data Sheet.